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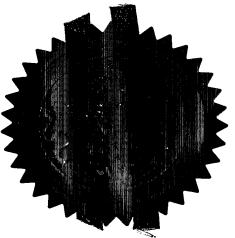
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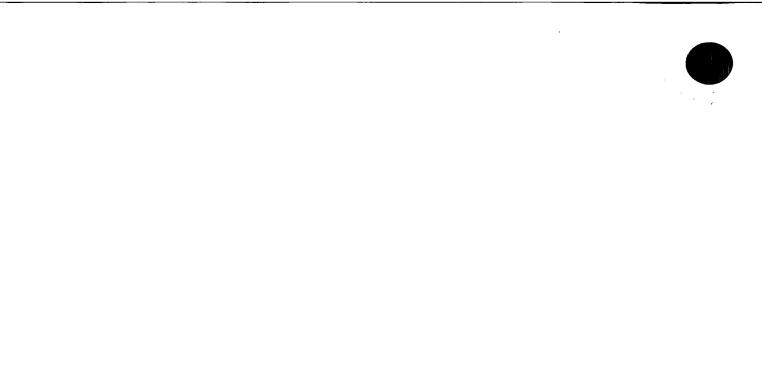
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RRH/VH/Interplast

 Patent application number (The Patent Office will fill this part in) 0328247.2

---3. Full name, address and postcode of the or of cach applicant (underline all surnames)

Interplast Co. Ltd. P.O. Box 4679 Sharjah United Arab Emirates

Patents ADP number (if you know it)

Is Payetties If the applicant is a corporate body, give the

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United Arab Emirates

on done 3. Title of the invention

Improvements in and relating to Electrical Power, Communication and Data Cable Management Systems.

Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

Wynne-Jones, Lainé & James 22 Rodney Road Cheltenham Gloucestershire GL50 1JJ

Patents ADP number (if you know it)

00001792001

 Priority: Complete this section if you are declaring priority from one or more earlier patent applications, filed in the last 12 months. Committee

Priority application number (if you know it)

Date of liling (day / month / year)

7 Divisionals, etc: Complete this section only if this application is a divisional application or resulted from an entitlement dispute (see note 0)

Number of carlier UK application

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- a) any applicant named in part 3 is not an inventor, or
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 Accompanying documents: A patent application must include a description of the invention.
 Not counting duplicates, please enter the number of pages of each item accompanying this form:

Continuation sheets of this form

Description 13

Claim(s) 5

Abstract

Drawing(s) 11 only

 If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for a preliminary examination and search (Patons Form 9/77)

Request for a substantive examination (95512 (Parents Form 10/77)

Any other documents (please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature(s) Wynne-Jones, Lainé & James

 Name, dayrime telephone number and e-mail address, if any, of person to contact in the United Kingdom

Richard Halstead - 01242 515807

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Improvements in and relating to Electrical Power, Communication and Data Cable Management Systems

This invention relates to cable management and cabling systems for use in installations where electrical power, communication and data cabling is required, such as in an office, domestic housing and portable buildings.

It is known to provide dedicated trunking systems for cabling which is hidden from view, the outside of the trunking being disguised as e.g. skirting that him board around the perimeter of a room and having sockets for providing mains electrical power for use within the room, telephone and television receiving sockets and other data exchange sockets for e.g. moderns. Such conventional trunking, whilst providing a neat and safe alternative to the use of individual wires to individual sockets placed on or in wall surfaces or even floor surfaces around the room, nevertheless suffer from a number of disadvantages, the first and most obvious being that once installed it is difficult to correct any faults which may arise or to add to or easily change the location of any given socket should the need arise. This problem is addressed in part in US Patent No. 6,309,229 which describes an electrical track and adaptor assembly in which the adaptor, or socket, can be moved linearly along an insulating track which carries e.g. three flexible linear electrical conductor trucks of generally "u-shape" in cross section, each adaptor or socket having "L" shaped connector pins which engage with a respective conductor track in the insulating track to provide mains power to the adaptor or socket by the latter being rotated about a generally horizontal axis with respect to an upright track e.g. wall mounted, so that the free ends of the pins come into electrical contact with the respective conductors,

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whereafter the adaptor/socket can be retained in place with snap-fit covers on either side of the insulating track, to thereby mimic the appearance of an adaptor or socket flush-fitted to e.g. a skirting board. As such, it is a relatively simple mutilmy is matter to thereafter change the location of the adaptors/sockets within a room to position by removing a preferred the snap-fit covers, rotating 2. 四部位 网络动脉 拉 adapters/sockets so that their electrical contacts become disengaged with the THE BUT SHOWING TO SEE THE SHOW SHOW OF THE SEE electrical conductor tracks, withdrawing them and thereafter repositioning themselficed con-THE RESERVE TO BE STATED THE PROPERTY OF THE P 1 100 1 to a desired position, followed by cutting to length and fitting snap-fit covers in a declared und i fottalien receiving cultur' of the second of the place so that no gap exists between adjacent adapters/sockets.

However, a disadvantage with this system is that the connector pins are adapted to rotate into and out of engagement with the electrical conductor tracks carrying the mains electricity. As such, they are regarded for safety standards purposes in many countries as being the equivalent of ordinary plugs which linearly plug into ordinary mains sockets by means of a push fit. Accordingly, in order to satisfy such safety standards the connection typically has to be tested to withstand e.g. 15,000 insertion and removal cycles without failure in order to achieve compliance therewith. In practice, this is difficult to achieve and may therefore mean that such a system has to be manufactured to very fine tolerances with the highest quality materials and at otherwise greater expense than may be practical.

The present invention is derived in part from the realisation that the convenience of a track cabling system for use with an electrical conductor track in ministrate accordance of a track cabling system for use with an electrical conductor track in ministration accordance of a track accordance of a constant and a constant accordance to a constant and a constant accordance.

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mechanism between the conductor track and the adaptor/socket, which does not require any rotation.

According to a first aspect of the invention there is provided an electrical distribution system comprising or including an insulating track for insulating an electrically conducting track connectable to an electric power supply, one or more electric power take off sockets, each for receiving in electrical contact therewith an electric plug when inserted therein, characterised in that the or each socket has electrical contacts engageable via a push fit with a slideable carriage electrically connectable to the electrically conducting track and being adapted to slide therealong, and locking means whereby the or each socket may be selectably locked in place along the electrically conductive track, thereby to position and re-position as required said the or each electric power take off socket.

Conveniently, the slideable carriage has locking formations co-operable with the insulating track and/or the electrically conducting track which are moveable between an open position in which the or each carriage is slideable therealong and a closed position in which respective actuating pins have been engaged therewith via a push fit, cam surfaces associated with said locking means and/or actuating pins enabling locking of the slideable carriage with respect to the insulating track and electrically conducting track.

Conveniently, the or each power take off socket includes a corresponding socket for receiving an electric plug although, alternatively, the power take off socket may simply be provided with e.g. electrical contacts to which wires leading to a socket into which a plug may be fitted, which socket may itself be

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adapted to be connectable directly to the power take off socket.

Preferably, the electrically conducting track is of generally flat or ribbon-like construction so that it may be wound on a reel and thereafter lengths thereof cut off as required. Preferably, the electrically conducting track is composed of a flexible insulating substrate of e.g. plastics on which are mounted one or more metallic or otherwise electrically conducting strips in generally parallel configuration, such as three strips of flat copper representing, respectively, mains positive, mains neutral and mains earth, the earth conductor preferably being positioned between the positive and neutral conductors.

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Advantageously, the insulating track may include an insulating cover to prevent accidental access to the electrically conducting track after the electrical distribution system has been installed and may also include means for mounting other types of electrical sockets, such as sockets for use with telephones, televisions and data exchange sockets for e.g. modems, the wiring for which being stored within one or more dedicated conduits in the insulating track parallel to the main electrically conducting track.

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In accordance with a second aspect of the invention, there is provided an insulating track for insulating an electrically conducting track connectable to an electric power supply including a guide rall or slot onto or into which is receivable a slideable connector for electrically connecting electrical contacts mountable on or in the insulating track with one or more primary sockets mountable by a push fit on or in the track. Conveniently, locking formations are provided accorpanable.

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track may also be provided which includes a separate conduit for receiving additional wiring associated with the or each secondary socket.

In a third embodiment of the invention there is provided an electrically conducting track connectable to an electric power supply and adapted to be mounted on an insulating track and adapted to receive electrical contacts associated directly or indirectly with an electrical socket, the electrically conducting track being of generally flat or ribbon-like construction windable on a reel. Conveniently, the electrically conducting track is composed of a flexible insulating substrate on which is mounted the electrically conducting track.

In a fourth embodiment of the invention there is provided a slideable carriage electrically connectable to an electrically conducting track when mounted on an insulating track having guide means thereon along, the carriage also being connectable to an electric plug or adaptor.

In a fifth embodiment of the invention there is provided an electric power take off socket for receiving in electrical contact therewith an electric plug when inserted therein or thereon, the electric power take off socket being adapted to be engageable with a slideable carriage electrically connectable to an electrically conducting track mounted on an insulating track. Conveniently, the electric power take off socket includes means co-operable with the sliding carriage when mounted on the insulating track to lock the carriage in place when the power take off socket is engaged therewith.

Conveniently, the means to lock the carriage in place comprises pins extending from the power take off socket and insertable within the sliding carriage to bear up against cam surfaces on slidable locking tabs which

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thereafter engage with and lock against locking formations on or in the electrically conducting track and/or insulating track.

Conveniently, a data input and/or output box is also adapted to be received upon the insulating track.

The invention will now be described, by way of example only, with reference to the accompanying drawings in which:-

Figure 1 is a general arrangement drawing of part of an electrical power distribution system in accordance with the invention,

Figure 2 is a perspective view of an insulating back plate used in the system of Figure 1,

Figure 3 is a perspective view of a conductor and associated carrier track.

Figure 4 is a perspective view of an intermediate cover for the track of Figure 3,

Figure 5 is a perspective top view of a slideable carriage used in the system of the invention,

Figure 6 is a perspective underneath view of the carriage of Figure 5,

Figure 7 is a perspective inside view of the carriage of Figure 5,

Figure 8 is another perspective inside view of the carriage of Figure 5,

Figure 9 is a perspective underneath view of a primary electric power take off socket in accordance with the invention.

Figure 10 is a parepective top view of the power take off socket of Figure 9,

Figuratini is a parepeciiva-viam of the power take off sectotated Figuras.9
and 10 within generally expressional mains analysis manniad thereon.

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Figure 12 is a perspective top view of a data outlet socket for use with the electrical distribution system of the invention with its front cover removed,

Figure 13 is a perspective underside view of the data outlet box of Figure

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Figure 14 is an exploded side view of a power take off socket and associated slideable carriage showing the locking mechanism by which the carriage is locked to the insulating track (not shown), and

Figure 15 is a perspective rear view of the power take off socket and associated slideable carriage of Figure 14 in their partially assembled condition.

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Figure 1 is a general arrangement drawing of part of an electrical power, distribution system comprising an insulating track shown generally at 1 for providing electrical power to a primary electric power outlet socket 2 and optionally, for providing access cabling to a secondary socket 3 for connection to e.g. a telephone or television aerial. The insulating track 1 includes a track base 4 for mounting on e.g. a wall in substitution for skirting board and onto which is mounted a flexible electrically conductive track shown generally at 5 (only part of which can be seen), over which is disposed an insulating front cover 6. An inclined top cover 7 is also secured to the base plate 4, affording a gap between it and the front cover 6 through and into which electrical connector pins from the primary socket 2 may be inserted in a manner to be described.

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In Figure 2 the base plate 4 is shown in more detail and comprises three main regions, a slideable carriage receiving region 8, a flexible electrical conductor track receiving region 9 and a secondary cable receiving region 10. The slideable carriage receiving region 8 has side walls 11, 12 of which part of

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the latter is inclined inwardly relative to the former, thereby defining a locking formation for a slideable carriage operable in a manner to be described.

In Figure 3 there is shown an electrically conducting track shown generally at 13 which includes a flexible insulating backing strip 14 having insulating channels 15, 16 and 17, each for receiving respective strips of copper conductors 18, 19 and 20 representing, in sequence, mains positive, mains earth and mains neutral, respectively, although it will be understood that the particular sequence and use of each such conductor is dependent upon the requirements of the electrical distribution system.

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and the state of t flat or ribbon-like, can therefore be mounted flush against the electrically conducting track receiving region 9 of the back plate 4 shown in Figure 2 and retained thereon by any suitable means, such as e.g. locking strips co-operable with formations on the back plate 4 in order to releasably lock the flexible backing strip 14 in place. As will be further appreciated, an advantage of this configuration is that it is easily bent about its transverse axis relative to the major plane of the electrically conducting track 13 such that it is easily insertable within e.g. a slot representing a change of direction of the insulating track 1, for example through 90° if installed within a rectilinear room or office.

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In Figure 4 there is shown an intermediate cover 21 adapted to insulate the electrically conducting track 13 and includes an integrally moulded flexible lip. 221so as to be deformable about a neak portion of a slideable certiace ed of remners a di Si daest politauboro yllephicale colt of beteennee yllephicale destibet.

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Referring now to Figures 5 and 6 there are shown outside front and inside front views of one half of a slideable carriage 23 adapted to be electrically connected to the electrically conducting track 13 of Figure 3 and to slide along the carriage receiving region 8 of the back plate 4 of Figure 2. In Figure 5 the carriage 23 has a head portion 24 which includes a set of three sockets 25, 26 and 27 into which may be inserted, in use, electrical contact pins from a primary electric power take off socket to be described. Each socket 25, 26 and 27 is covered by a shutter plate 28 spring biased to the position shown and being openable by virtue of having cam surfaces 29 at respective ends in register with shutter opening sockets 30, 31 into which can be inserted the correspondingly shaped leading ends of shutter opening pins 51, 52 (shown in Figures 9, 14 and 15) extending from the electric power take off socket to be described. When this happens they extend through the shutter opening sockets 30 and 31 and bear up against and cause slideable locking tabs 32, 33 to move in the direction arrowed so as to engage with and lock against the locking formation 12 of the back plate 4 as shown in Figure 2.

As shown in Figure 6, respective pairs of electrical contacts 34, 35 and 36 extend from a slideable body portion 37 of the slideable carriage 23 and which, in use, bear up against and make electrical contact with the corresponding electrical contacts 18, 19 and 20 of the flexible electrically conducting track 13, the contacts, 34, 35 and 36 extending within the body of the carriage 23 to the sockets 25, 26 and 27.

In order to allow for retention of an electric power take off socket on the slideable carriage 23 a pair of apertured ears 38, 39 are provided at opposite

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ends of the head portion 24, the apertures allowing for insertion of correspondingly shaped capture pins extending from an electric power take off socket in a manner to be described.

In Figure 7 and 8 are shown respective views of the slideable body portion 37 and inside front of the slideable carriage 23, Figure 7 showing in particular the arrangement of the electrical connection between the contacts 34, 35 and 36 through to their socket ends 25, 26 and 27.

In Figure 8 is shown in more detail the manner in which the shutter 28 operates. The shutter 28 is biased to the closed position shown by springs 40 and can move in the direction arrowed following insertion of the pins of an electric power take off plug and associated shutter opening pins described with reference to Figures 9 and 10, shutter 28 is moved to open the sockets 25, 26 and 27.

Similarly, slideable body portion 37 and hence its respective locking tabs 32, 33, is biased to the position shown by springs 41 and may move in the direction arrowed in a manner to be explained with reference to Figures 14 and 15.

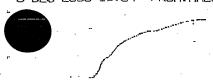
Figure 9 shows the underside view of an electric power take off socket shown generally at 43 having a central body portion 44, a head portion 45, a neck portion 46 and a bottom cover 47 adapted to, in use, cover the secondary cable receiving conduit 10 shown in Figure 2. Extending from the neck portion 46 are respective electrical contact pins 46, 49 and 50 shaped to be insertable within the contact sockets 25, 28 and 27 of the elideable carriage 23 shown in Figure 5 to 5. Also extending from the neck of the excited 48 are a

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pair of longer shutter actuating pins 51, 52, the free ends of which have cam surfaces by which they may bear up against correspondingly shaped cam surfaces 29 on the shutter 28 (shown in Figure 5) to thereby cause it to open against the bias of the springs 40.

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Figure 10 shows the outside view of the socket 43 and it will be seen that the ends of the contact pins 48, 49 and 50 are provided with screws with associated apertures into which individual wires may be inserted e.g. mains positive, mains earth and mains neutral wires which may thereafter be connected to a generally conventional socket plate (not shown) mountable on hollow stude 53, 54 extending from and within a hollow cavity 55 defined substantially by the walls of the electric power take off socket 43.

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In Figure 11 a generally conventional mains socket 56 is shown mounted on and in the cavity 55 of the power take off plug 43 via screws 57, 58 driven therethrough and into respective studs 53, 54 as shown in Figure 10. The socket 56 includes an on-off switch 59 and socket terminals 60, 61 and 62, of which terminals 60 and 62 are covered by a respective shutter 63 when not in use i.e. in the condition shown. Although thus far conventional, the socket 56 nevertheless includes in accordance with this embodiment of the invention a pair of oppositely disposed side wings 64 (only one of which is shown) terminating in flexible angled tongues 65 insertable within the gap apertured ears 38, 39 of the carriage 23 shown in Figures 5 and 6.

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In Figures 12 and 13 there are shown respective front and rear views of the data outlet box 3 as shown in Figure 1 but with its front cover removed to reveal a cavity 67 into which may extend wires to or from the secondary cable

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receiving region 10 of the track 4 through the use of an access aperture 68 shown in Figure 13. The data box 3 also includes bendable fingers 69 having hook formations 70 at their extremities, which hook formations 70 are received, in use, behind corresponding lipped portions 72 of the secondary cable receiving region or conduit 10 in the track 4 to initially be snap-fitted into place, followed by a more secure fixing through the use of screws 73 at the opposite end of the data box 3 securable into a correspondingly sized slot 74 in the back plate or track 4 of Figure 2.

In Figures 14 and 15 there is shown in more detail the mechanism by which the power take off socket 43 cooperates with the slideable carriage 23 to lock the latter in position on the track base plate 4 so that its electrical contacts 34, 35 and 36 tightly engage with the copper conductors 18, 19 and 20 on the . electrically conducting track 13 (not shown). In Figure 14, the power take off socket 43 is shown disassembled relative to the slideable carriage 23 and the shutter opening pins 51, 52 are axially aligned with the shutter opening sockets 30, 31 in the slideable carriage 23. Extending outwardly from the opposite side of the slideable carriage 23 are the pair of locking tabs 32, 33 (best seen with reference to Figure 15) which are slideable in the direction arrowed against a spring bias (not shown) as explained with reference to Figures 6 and 8. Accordingly, as the inclined leading ends of the shutter opening pins 51, 52 proceed seat the cam surfaces 29 on the shutter plate 28 (shown in Figure 5) to open the shutter plate 25 they engage with the edges of the locking tabs 32, 33. to theresiter upon further incertian of the power take off cocket 43 into the CONTROL TO CONTROL OF THE PROPERTY OF THE PROP

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arrowed. As will be appreciated, when this action occurs with the slideable carriage 23 positioned on the track base 4 directly over the electrically conducting track 13 the angled leading edges 74, 75 engage behind the locking formation 12 on the track 4 (shown in Figure 2) to thereafter firmly lock the slideable carriage 23 thereagainst.

In a further refinement to the invention, separate locking means may be provided on or in the exposed electrical distribition system to ensure that, when installed, e.g. children cannot accidentally or deliberately gain access to any electrically live parts. In particular, locking means such as screws, pins or catches may be incorporated on or in the primary outlet socket 2 in order to prevent it from being easily removed, although it will be understood that should this happen the shutter 28 and the intermediate cover 21 combine to prevent direct access to any electrically live parts.

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Claims

- 1. An electrical distribution system comprising or including an insulating track for insulating an electrically conducting track connectable to an electric power supply and being adapted to receive one or more primary electric power take off socket for receiving in electrical contact therewith an electric plug when inserted therein, characterised in that the or each socket has electrical contacts engageable via a push fit with a slideable carriage electrically connectable with the electrically conducting track and being adapted to slide therealong, and locking means whereby the or each socket may be selectably locked in place along the electrically conductive track, thereby to position and reposition as required said the or each electric power take off socket.
- 2. An electrical distribution system according to claim 1 further characterised in that the slideable carriage has locking means co-operable with the insulating track and/or the electrically conducting track, the locking means being moveable between an open position in which the or each carriage is slideable therealong and a closed position in which respective actuating pins extending from the primary electric power take of socket engaged therewith via a push fit, cam surfaces associated with said locking means and/or actuating pins enabling slideable movement of the locking means of the slideable carriage with respect to the insulating track and electrically conducting track to thereby, releasably lock the carriage and the socket in place.
- 3. An electrical distribution system according to claim 1 or claim 2 further characterized in that the or each power take off cocket includes a narraeutating castific plus.

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- 4. An electrical distribution system according to claim 1 or claim 2 further characterised in that the or each power take off socket is provided with electrical contacts to which wires may be connected leading from a secondary outlet socket into which an electric plug may be inserted.
- 5. An electrical distribution system according to any preceding claim further characterised in that the electrically conducting track is of generally flat and/or ribbon like construction.
- 6. An electrical distribution system according to claim 5 further characterised in that the electrically conducting track is composed of a flexible insulating substrate of e.g. plastics on which is mounted the electrically conducting track.
- 7. An electrical distribution system according to any preceding claim further characterised in that the insulating track includes an insulating cover to prevent accidental access to the electrically conducting track after the electrical distribution system has been installed.
- 8. An electrical distribution system according to claim 7 further characterised in that means are provided for mounting secondary sockets thereon, such as sockets for use with telephones, televisions and data exchange sockets for e.g. moderns, the wiring for which being stored within one or more dedicated conduits in the insulating track parallel to the main electrically conducting track.
- 9. An insulating track for insulating an electrically conducting track connectable to an electric power supply including a guide rail or slot onto or into which is receivable a slideable connector for electrically connecting electrical

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contacts mountable on or in the insulating track with one or more primary sockets mountable by a push fit on or in the track.

- 10. An insulating track according to claim 9 further characterised in that locking formations are provided co-operable with corresponding locking formations on or in a slideable carriage connectable to a primary power take-off socket when mounted thereto to thereby releasably lock the carriage and socket in place.
- 11. An insulating track according to claim 9 or claim 10 further characterised in including a separate conduit for receiving additional wiring associated with the or each secondary socket.
- 12. An electrically conducting track connectable to an electric power supply and adapted to be mounted on an insulating track and further adapted to receive electrical contacts associated directly or indirectly with an electrical socket, the electrically conducting track being of generally flat or ribbon-like construction windable on a real.
- 13. An electrically conducting track according to claim 12 further characterised in being composed of a flexible insulating substrate on which is mounted the electrically conducting track.
- 14. A slideable carriage electrically connectable to an electrically conducting track when mounted on an insulating track having guide means thereonalong, the carriage also being connectable to an electric plug or adaptor push fit.
- 15. An electric pawer take off accion for receiving in electrical contact.

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take off socket being adapted to be engageable with a slideable carriage electrically connectable to an electrically conducting track mounted on an insulating track.

- 16. An electric power take off socket according to claim 15 further characterised in including means co-operable with the sliding carriage when mounted on the insulating track to lock the carriage in place when the power take off socket is engaged therewith.
- 17. An electric power take off socket according to claim 16 wherein the means to lock the carriage in place comprises pins extending from the power take off socket and insertable within the sliding carriage to bear up against carriagrates on slidable locking tabs which thereafter engage with and lock against locking formations on or in the electrically conducting track and/or insulating track.
- 18. A data input and/or output box adapted to be received upon an insulating track for an electrical distribution system according to any one of claims 1 to 8.
- 19. An electric distribution system substantially as hereinbefore described with reference to the drawings.
- 20. An insulating track substantially as hereinbefore described with reference to Figures 1 and 2.
- 21. An electrically conducting track substantially as hereinbefore described with reference to Figure 3.
- 22. A slidable carriage substantially as hereinbefore described with reference to Figures 5 to 8.

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- 23. An electric power take off socket substantially as hereinbefore described with reference to Figures 9 and 10.
- 24. An electric power take off socket substantially as hereinbefore described with reference to Figure 11.
- 5 25. A data input and/or output box substantially as hereinbefore described with reference to Figures 12 and 13.

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ABSTRACT

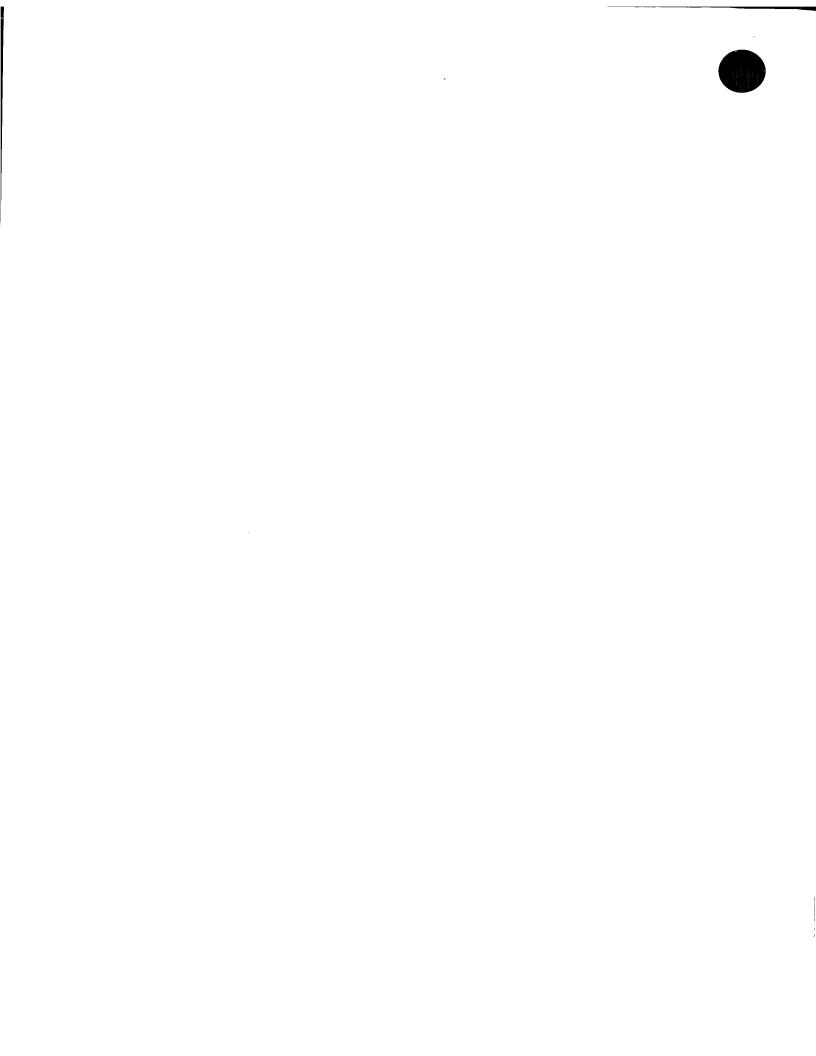
Improvements in and relating to Electrical Power, Communication And Data Cable Management Systems

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According to a first aspect of the invention there is provided an electrical distribution system (1) comprising or including an insulating track (4) for insulating an electrically conducting track (5) connectable to an electric power supply, one or more electric power take off sockets (2), each for receiving in electrical contact therewith an electric plug when inserted therein, characterised in that the or each socket (2) has electrical contacts (48, 49 and 50) engageable via a push fit with a slideable carriage (23) electrically connectable to the electrically conducting track (5) and being adapted to slide therealong, and locking means (32, 33) whereby the or each socket may be selectably locked in place along the electrically conductive track, thereby to position and re-position as required said the or each electric power take off socket.



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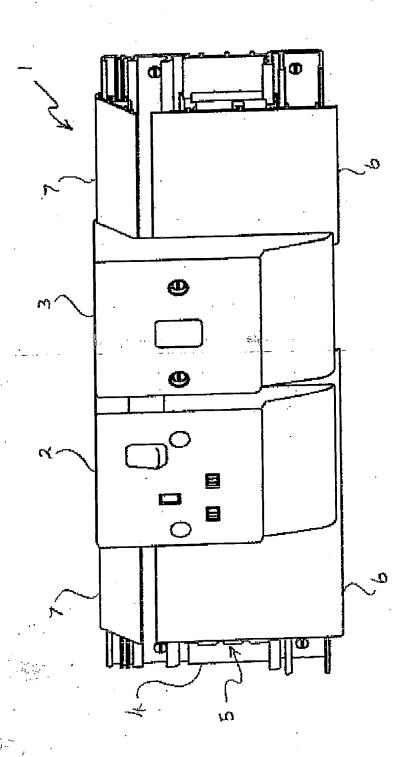
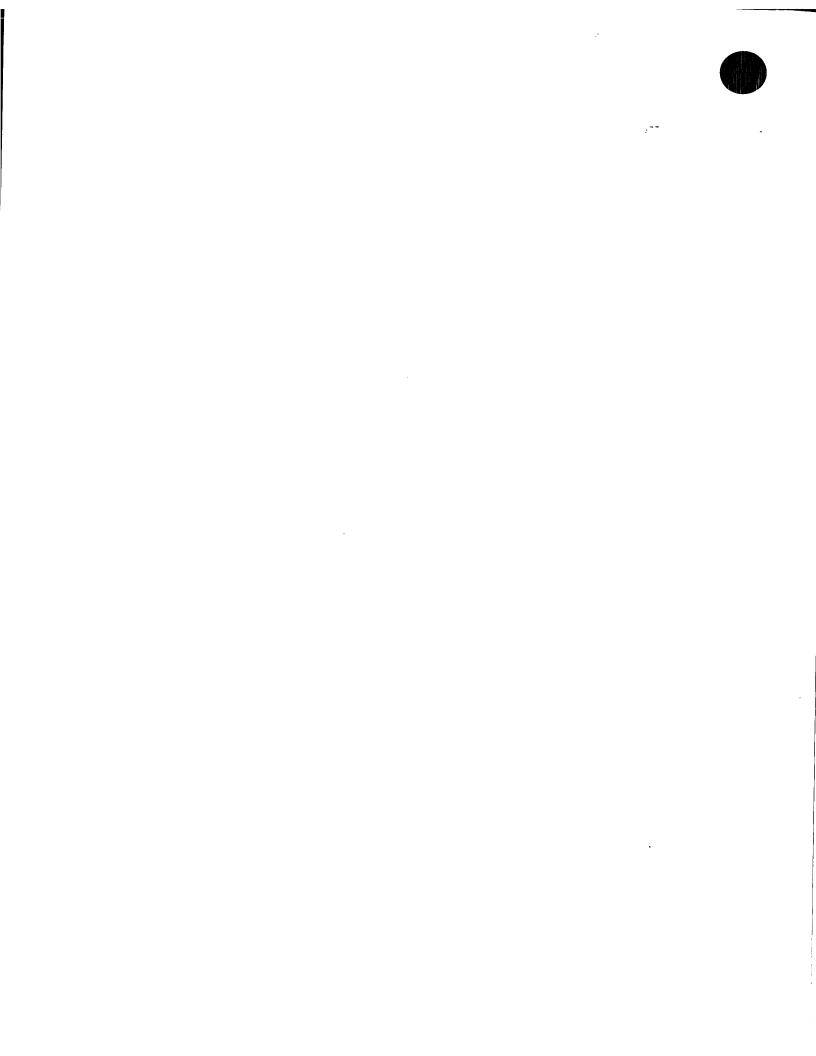
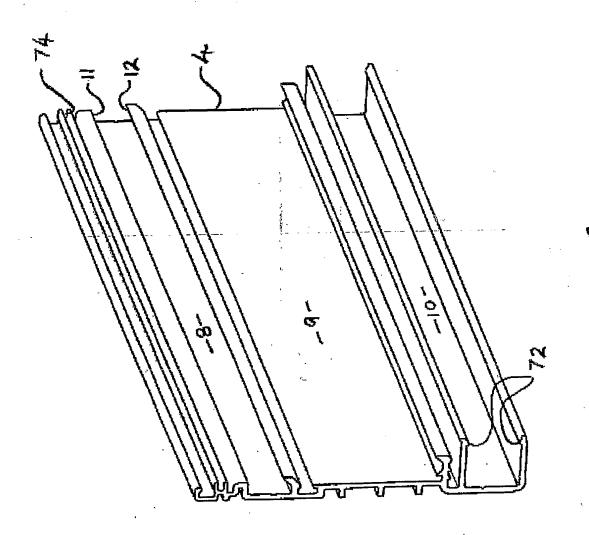


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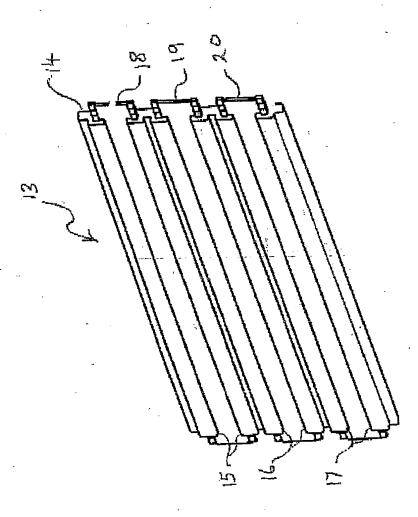
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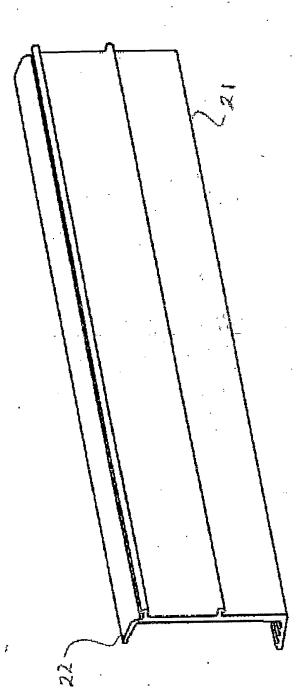
3/11



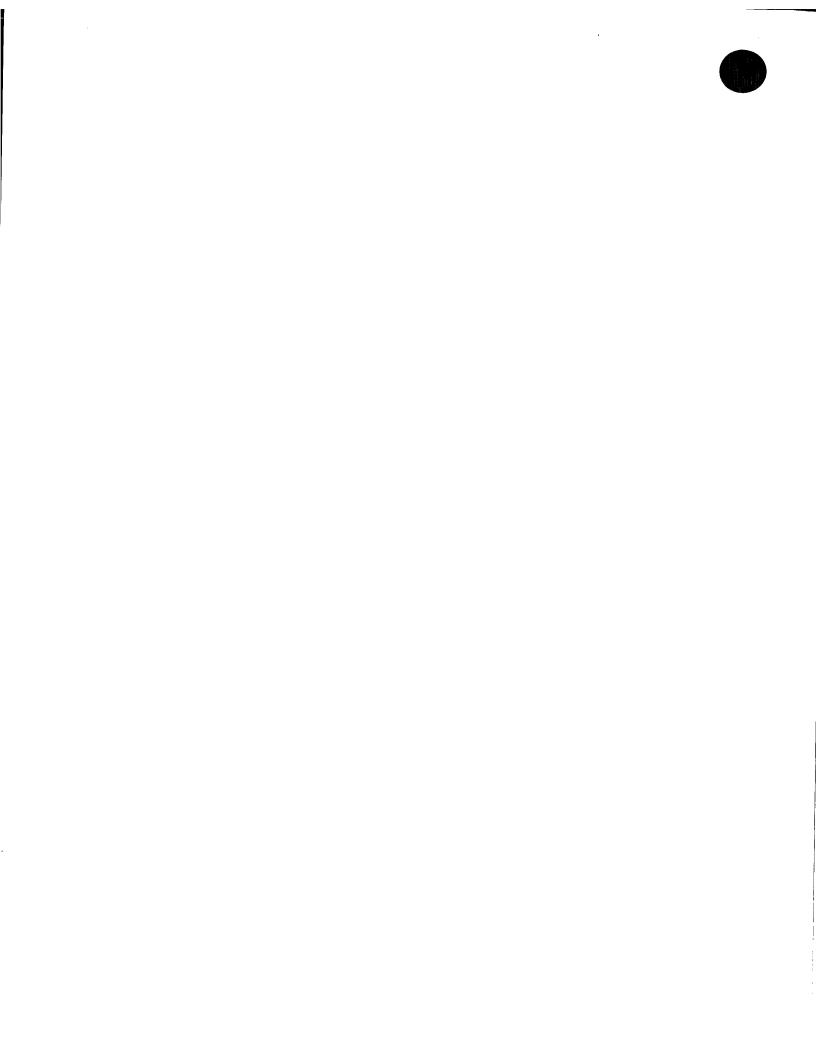
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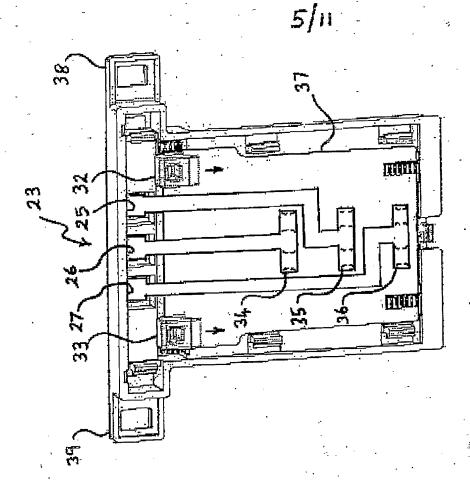
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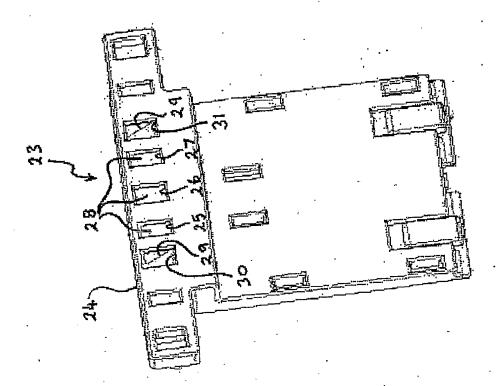


Flaure 4





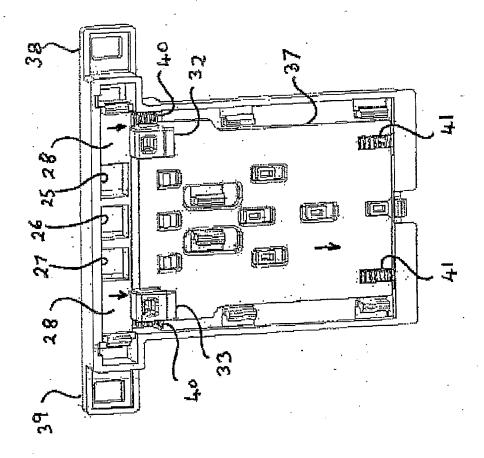


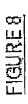


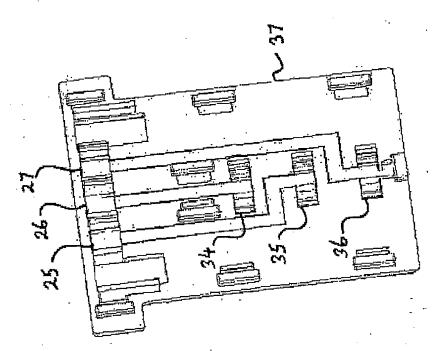
IGURE 5

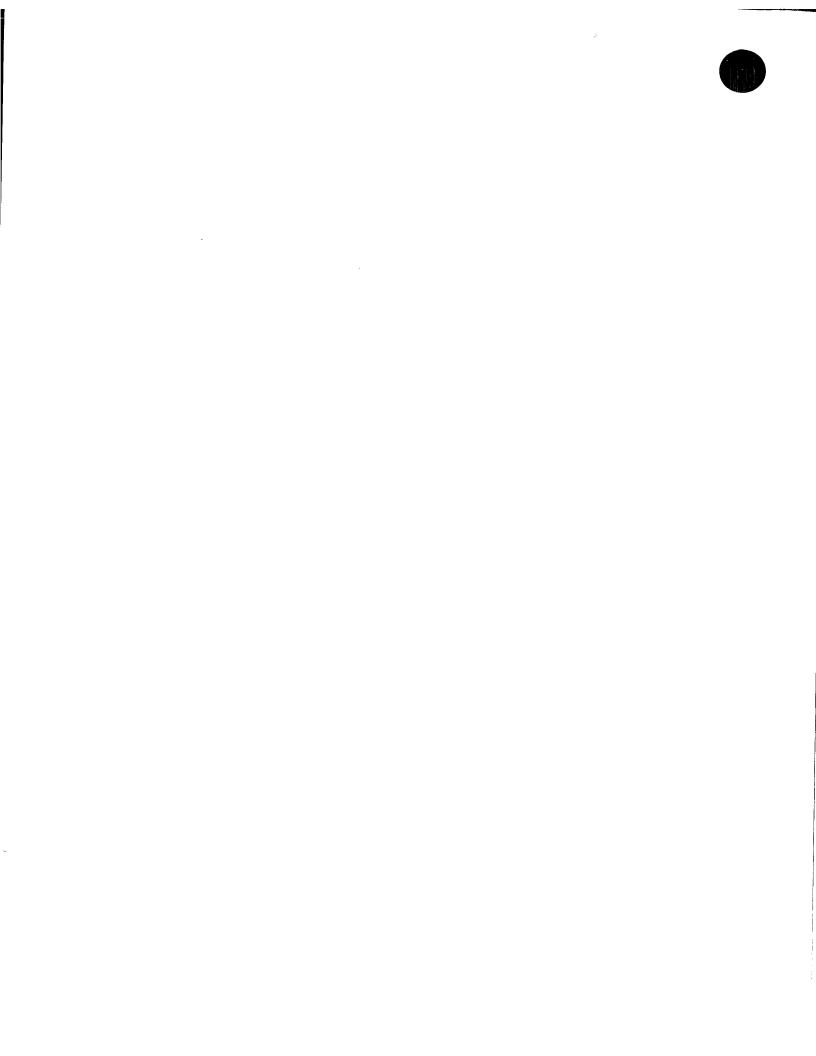




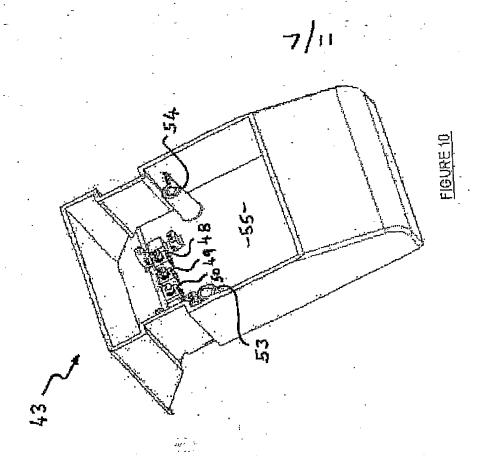


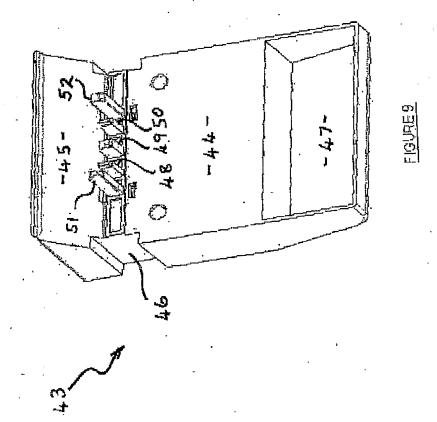












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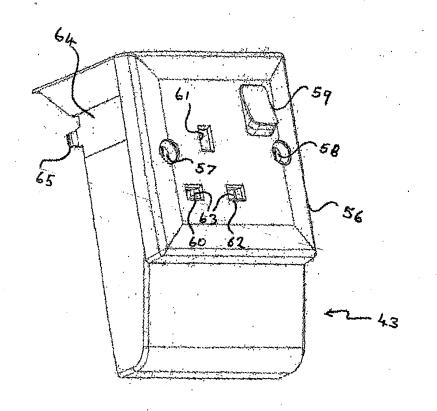
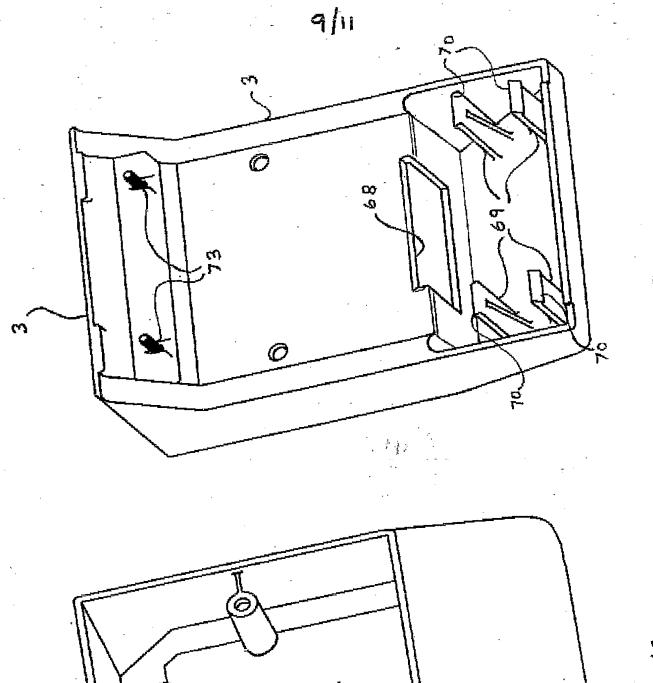


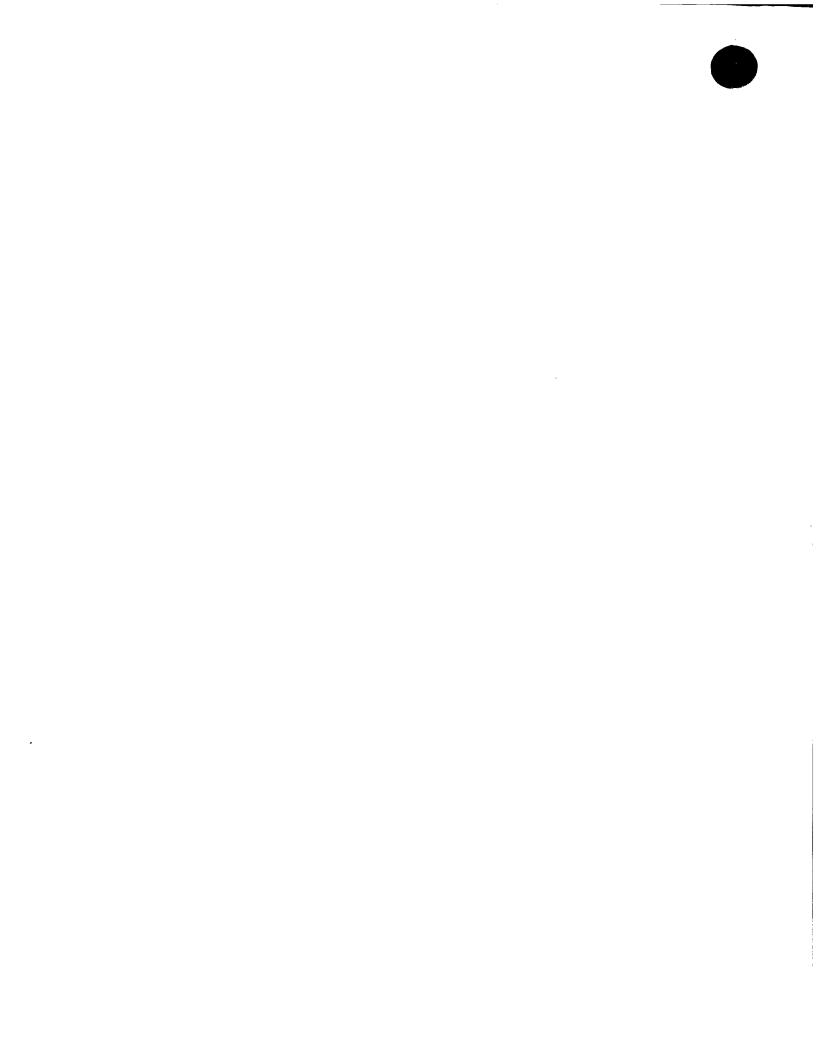
FIGURE 11



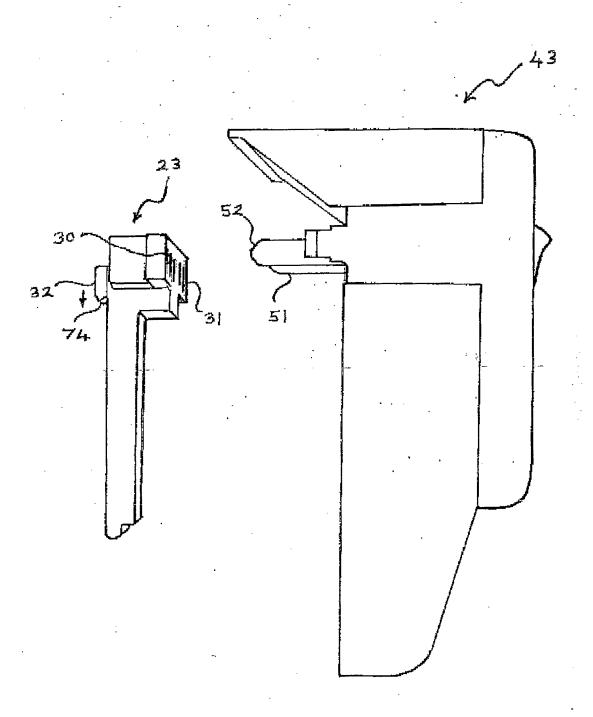




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FILURE 14







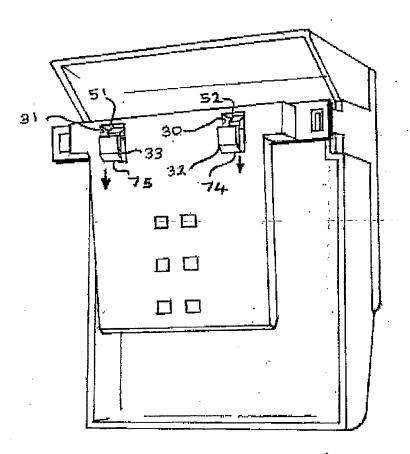


FIGURE 15

